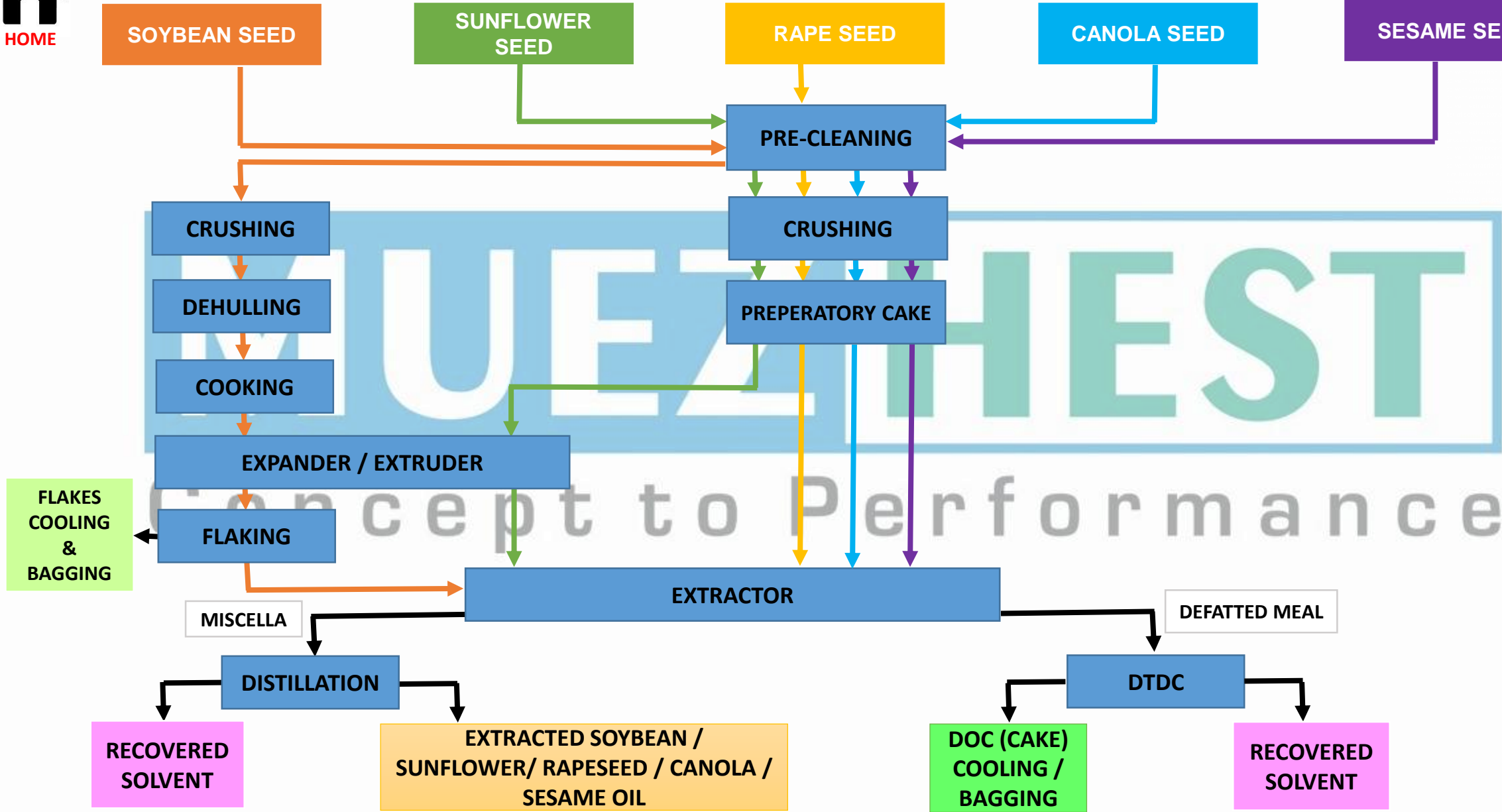




SOLVENT EXTRACTION PLANT PROCESS FLOW DIAGRAM



NOTE:

SOYBEAN OIL	Orange
SUNFLOWER OIL	Green
RAPE SEED OIL	Yellow
CANOLA OIL	Blue
SESAME OIL	Purple
GENERAL LINE	Black